





RELEASED
2011-10-04

NOTES:

1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 22 GAUGE
PER MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM 240
OR ASME SA240
PER DART SPEC M304S22GA

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: 2.93 lbs

8) FORM USING DT9763 AND TRIM PER PHANTOM LINE

D3609-1F FLAT PATTERN
(MAKES 2 PARTS)



DESIGN	13	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. D
MFG. APPR.	RF	D3609	SHEET 2 OF 2
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	DOUBLER	NTS
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